

# FAFCO

## PANEL REPAIR KIT INSTRUCTIONS

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INSTRUCTION SHEET  
CUTTING TOOL W/2 BLADES  
PLUG KIT  
INSERTION TOOL

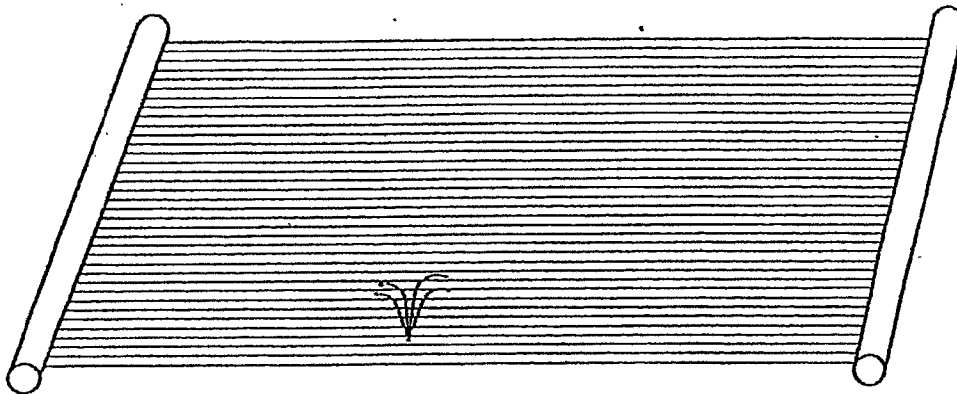


FIG-1

1.) LOCATE LEAK & MARK THE TUBE TO BE PLUGGED: SEE FIGURE-1.

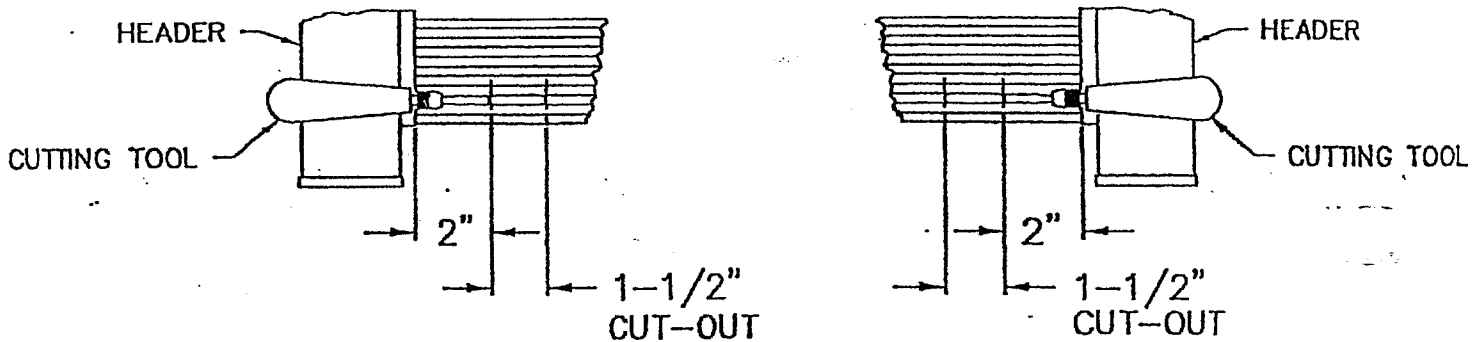


FIG-2

2.) USING THE SUPPLIED CUTTING TOOL, CUT AWAY A 1-1/2" SECTION FROM THE MARKED TUBE AS SHOWN (BOTH ENDS). SEE FIGURE-2.

### NOTE

- A.) CUT TUBE WITH TOOL MOVING AWAY FROM HEADER
- B.) REMOVE ENTIRE TOP HALF OF TUBE
- C.) ENDS OF SLOT SHOULD BE ROUND & SMOOTH
- D.) BE CAREFUL NOT TO CUT ADJACENT TUBES

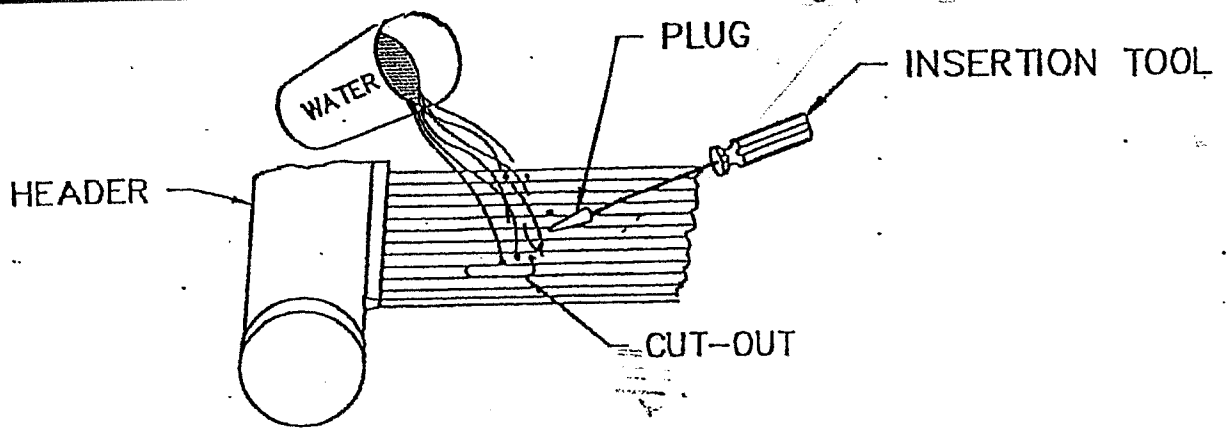


FIG-3

- 3.) WET THE CUT OUT AREA OF THE TUBE AND THE RUBBER PLUG WITH WATER.  
USE NO OTHER LUBRICANT. SEE FIGURE 3.

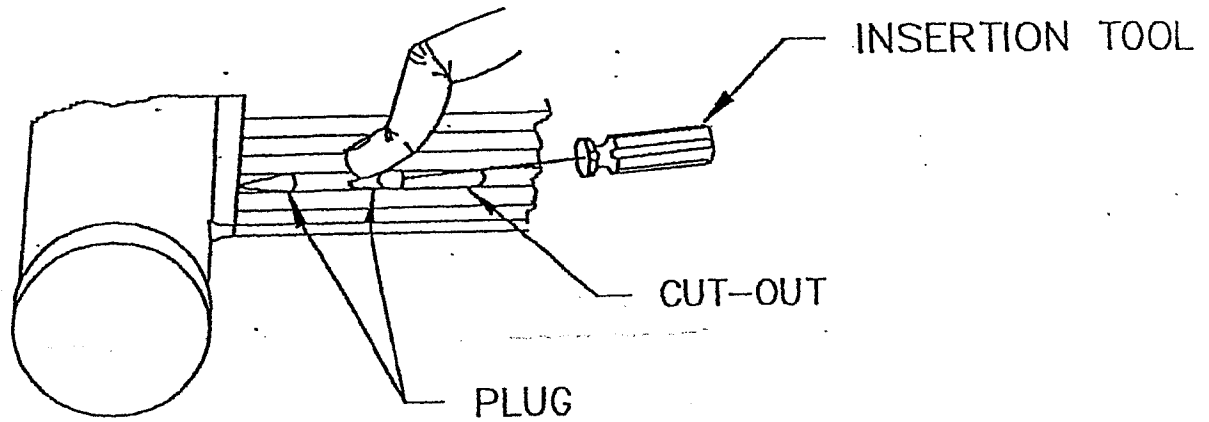


FIG-4

- 4.) INSERT PLUG ONTO INSERTION TOOL & INTO CUT-OUT. PUSH VERY SLOWLY BUT KEEP PLUG MOVING. USE FINGER PRESSURE TO HELP GUIDE PLUG INTO TUBE. COMPLETELY INSERT PLUG. SEE FIGURE 4  
 REMOVE INSERTION TOOL WITH A QUICK TWISTING MOTION. SEE FIGURE 5.  
 REPEAT WITH SECOND PLUG.

